

# Tri-Lock HF HEPA Holding Frames

## FEATURES

- Heavy duty
- Modular
- Swing arms on each corner - clamping arms optional
- Gasket or gel-seal HEPA filters
- Two standard depths of filters
- 16-gauge galvanized or stainless steel construction
- Welded construction
- Two styles
- Self-aligning holes
- Dimples provide self-centering filters



## MODULAR FILTER HOLDING FRAMES FOR HEPA FILTERS



Tri-Lock HF™ with swing arms

Tri-Lock™ HF/HF4 is a modular, heavy-duty HEPA filter holding frame with removable swing arms that can be utilized in new construction or renovation projects.

Tri-Lock™ holding frames are offered in two different styles and both hold 11½-inch deep HEPA filters. Both Tri-Lock™ HF/HF4 frames are available for either gasket or gel-seal HEPA filters.

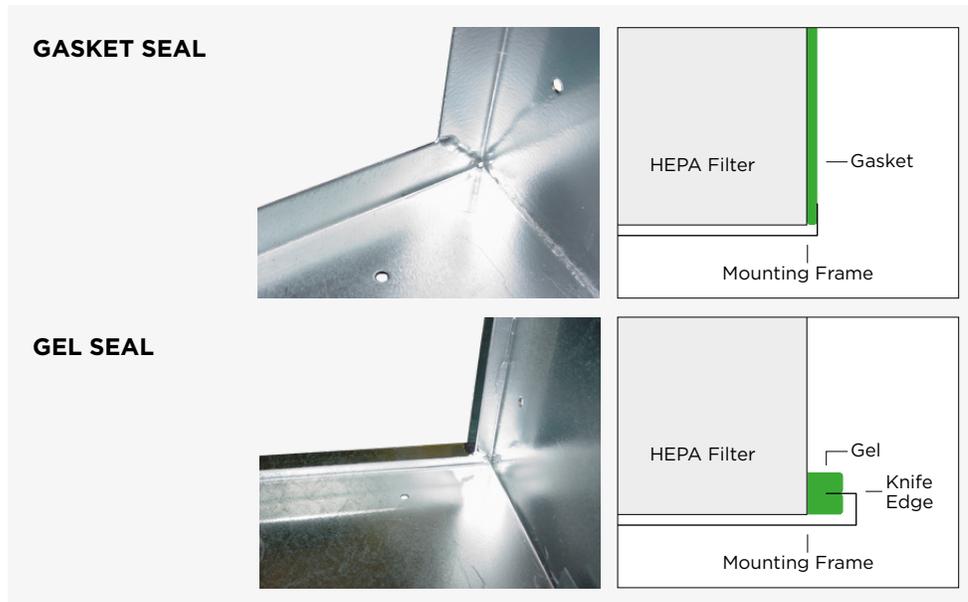
Both styles of Tri-Lock™ HEPA holding frames are constructed of 14-gauge galvanized steel or optional 14-gauge stainless steel. All joints are continuous welded and free from all burrs and sharp edges to prevent damage to filters.

The standard Tri-Lock HF™ frame offers a frame

body that is 8 inches deep and utilizes removable clamping swing arms located in each corner. Tri-Lock HF4™ is a 3¾ inch deep frame that utilizes removable swing arms in each corner. The optional clamping arms and standard swing arms securely compress the filter against the frame reducing the potential for air bypass. Both frames are available for gasket or gel seal applications, and in either galvanized or stainless steel.

Both Tri-Lock™ HEPA holding frames are designed for easy modular assembly by either pop riveting, or using nuts and bolts through the self-aligning installation holes that are predrilled during manufacturing. Frames include dimples that provide self alignment of HEPA filters.

# Tri-Lock HF Specifications



Tri-Dim recommends that stiffener bars be used when the Tri-Lock HF™ bank is more than three rows high. Stiffener bars should be used every two rows and should be riveted or bolted between frames. All cracks between frames, ductwork and stiffener bars should be sealed with RTV sealant.

ACTUAL HOLDING FRAME SIZE (inches)	DEPTH HF FRAME (inches)	DEPTH HF4 FRAME (inches)	ACTUAL FILTER SIZE FOR FRAME (inches)
12 x 24	8	3¾	11⅞ x 23⅞ x 11½
24 x 12	8	3¾	23⅞ x 11⅞ x 11½
12⅝ x 24⅝	8	3¾	12 x 24 x 11½
24⅝ x 12⅝	8	3¾	24 x 12 x 11½
24 x 24	8	3¾	23⅞ x 23⅞ x 11½
24⅝ x 24⅝	8	3¾	24 x 24 x 11½

## LOCAL REPRESENTATIVE

Tri-Dim Filter Corporation is committed to continual product development - all descriptions, specifications and performance data are subject to change without notice. Tri-Dim products are manufactured to exacting criteria - there can be a ±5% variance in filter performance.